



TOYOTA
NORTH AMERICAN
Environmental

Sustainable Manufacturing for the Automotive Industry

April 20, 2015

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US Operations

TOYOTA ACROSS THE UNITED STATES

INDIANA



SIENNA since 1997
(in IN since 2003)



SEQUOIA since 2009



HIGHLANDER since 2009
(Highlander Hybrid in IN since 2013)



CAMRY since 2007



CAMRY since 1988
(Camry Hybrid in KY since 2004)



AVALON since 1994
(Avalon Hybrid in KY since 2012)



VENZA since 2006



LEXUS ES 350 starting 2015

KENTUCKY

TEXAS



TACOMA since 1991
(in TX since 2010)



TUNDRA since 1998
(in TX since 2006)



COROLLA since 1968
(in MS since 2011)

PUERTO RICO

- Toyota Sales or Service Office*
- Lexus Sales or Service Office*
- Financial Services Office*
- Manufacturing Facility†
- Contracted Manufacturer
- Supplier-Store
- Hire Operation or Manufacturing Facility
- Research and Development Center
- Design Center
- Holding Company
- Toyota Museum

DEALERSHIPS THROUGHOUT THE U.S.
All data as of December 2013. *May represent more than one location. †Toyota vehicles and components are built using U.S. and globally sourced parts.

STAKEHOLDERS

Customers, Employees, Communities, Government, Non-profits, Academia, Partners



MATERIALS

WATER

CARBON

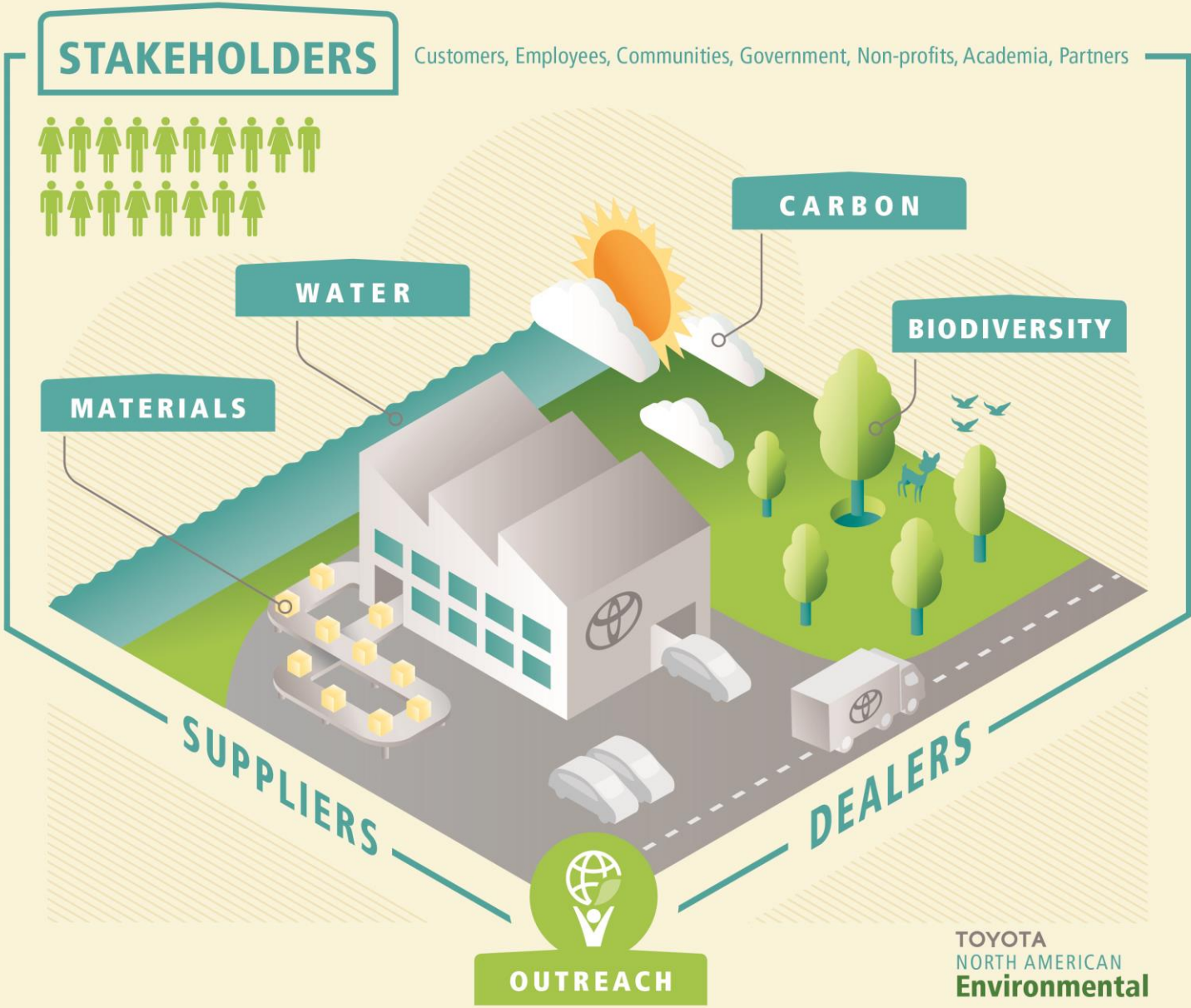
BIODIVERSITY

SUPPLIERS

DEALERS

OUTREACH

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OPERATIONS:

- Conserve energy
- Reduce GHG emissions
- Explore renewable energy opportunities

KEY PARTNERSHIPS:

- FirstElement Fuel
- NREL
- Nexus Energy & AlabamaWise
- Yellowstone National Park

PRODUCT:

- Improve FE of gasoline fleet
- Advance alternative powertrains
- Support advanced technology vehicle infrastructure
- Introduce new hybrid models

DEALERS:

Toyota supports green building practices at Toyota & Lexus dealers, which helps them reduce energy use and GHG emissions.



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